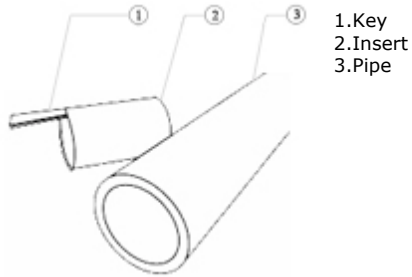


## Installation-instruction Inserts



**IMPORTANT: Always check that you have a correct and fully functional product before you start any excavations or repairs. When in doubt, take a spare unit with you to avoid delaying the work.**

### Before installation:

1. Check the diameter of the pipe and make sure you are using correctly sized insert.
2. Before installing the insert make sure you clean the pipe carefully where you remove all dirt and loose parts.
3. Make sure no dirt sticks to the insert as it is led into the pipe, nor becomes lodged between insert and pipe.

### Installation:

#### Step 1

Check that you have a correct and fully functional product before you start any excavations or repairs.

#### Step 2

Place the insert in the pipe until the turned border touches the pipe.

#### Step 3

Place the key into the insert so that it is hit within the pipe fully.

#### Step 4

**IF NECESSARY** mark the key 5-10 mm from the tip of the pipe. Remove the key and cut off the mark.

#### Step 5

Place the insert so the tips of the insert, key and pipe are equal to each other.

**Note:** For installation of plastic pipes please contact the supplier.

Fig. 1

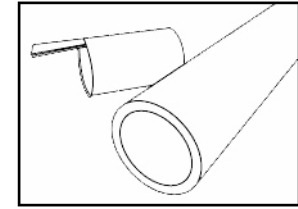


Fig. 2

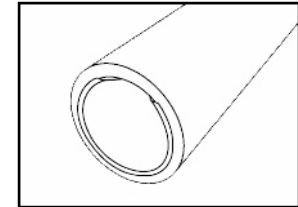


Fig. 3

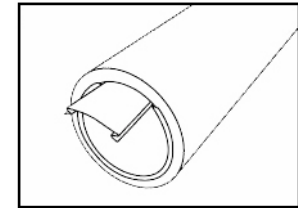


Fig. 4

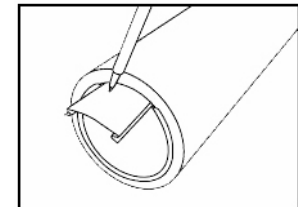
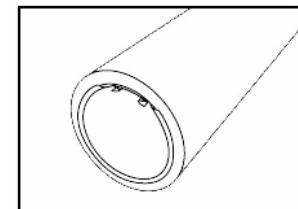


Fig. 5



# ROMACON

All our quotations, all orders placed with us and all contracts concluded with us are subject to the METAALUNIECONDITIONS, filed with the registrar of the District Court of Rotterdam, as stipulated in the latest text lodged with the said Court. The conditions of delivery and payment have been sent to you earlier and are in your possession, but if they are not, they will be sent to you again upon request. All agreements are subject to the law of the Netherlands.

All disputes arising from offers and agreements, however such disputes may be called, shall be submitted to the competent Dutch Court.